## 23055

## M.Tech. 1st Sem. (Mech. Engg.) (Manufacturing & Automation) Examination-December, 2016

## DESIGN PLANNING AND CONTROL OF PRODUCTION SYSTEMS

Paper: 834

Time: 3 hours

Max. Marks: 100

Before answering the questions, candidates should ensure that they have been supplied the correct and complete question paper. No complaint in this regard will be entertained after the examination.

**Note:** Attempt any **five** questions. All questions carry equal marks.

- 1. (a) What is the aim of production system?

  Explain in detail. (10)
  - (b) What is the role of life cycle approach to production management? (10)
- 2. (a) Explain the generalized model of production system. (10)

|   | (b)   | Explain the process of new pr development in detail. | oduct<br>(10) |  |
|---|---|--|---------------|--|
|   |   |  | (10)          |  |
| 3.  | Ex  | Explain the following:                               |               |  |
|   | (i)   | Use of decision tree                                 | (10)          |  |
| •   | (ii)  | Assembling line balancing concept                    | (10)          |  |
| 4.  | (a)   | What is break even analysis? What                    | is its        |  |
| -   |   | importance?  | (10)          |  |
|   | (b)   | What is systematic layout planni                     | ng ?          |  |
|   |   | What are its objectives?                             | (10)          |  |
| 5.  | . What is forecasting? What are its different |  |               |  |
|   | typ   | pes ? Explain the importance                         | and           |  |
|   | obj   | ectives of forecasting.                              | (20)          |  |
| 6.  | (a)   | What is MRP ? What are its diff                      | erent         |  |
|   |   | objectives?  | (10)          |  |
|   | (b) Explain the importance of standard error  |  |               |  |
|   |   | of estimate.   | (10)          |  |
|   |   |  |               |  |
| 7.  | (a)   | Define sequencing and scheduling.                    | Give          |  |
| the criteria for sequencing. (10)<br>23055-250-(P-3)(Q-8)(16) (2) |   |  |               |  |
|   |   |  |               |  |

(b) Explain the n job 2 machine, n job 3 machine concept in detail. (10)
8. Write short notes on the following:

(i) Element of monitoring
(ii) MRP model
(10)